

Work Order ID 166514

166514

Page 1

Tuesday, September 26, 2017 8:13:11 AM

Item ID: D3065-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Step Leg Assembly
Start Date: 9/26/2017 Start Qty: 30.00 ***30*** Cust Item ID:
Required Date: 9/27/2017 Req'd Qty: 30.00 ***30*** Customer:
Reference:

Approvals: Process Plan: DAS 21 Date: SEP 26 2017 Tooling: _____ Date: _____ Run Start ***NR1***
QC: 9-89 Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3065	Rev B <u>✓</u>

100	Small Fab	0.00							
100									
Small Fab	Memo	2.70							
Small Fab	Assemble as per Dwg D3065 and Identify as D3065-041								

30X 17/09/27 DAS 36 9-89

110	QC5- Inspect part completeness to step on W/O	0.00							
110									
QC	Memo	0.60							
Quality Control									

DAS 30 9-89 (30) SEP 26 2017

120	Identify as per dwg & Stock Location <u>WA</u>	0.00							
120									
Packaging	Memo	0.30							
Packaging	LOCATION : WA002								

30X 17/09/27 DAS 36 9-89

Work Order ID 166514***166514***

Page 2

Tuesday, September 26, 2017 8:13:11 AM

Item ID: D3065-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Step Leg Assembly
Start Date: 9/26/2017 Start Qty: 30.00 ***30*** Cust Item ID:
Required Date: 9/27/2017 Req'd Qty: 30.00 ***30*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	3.00							
Quality Control									

DAS
21
9-89

SEP 27 2017

Tuesday, September 26, 2017 8:13:14 AM

Page 1

166514

D3065-041

Required Qty: 30.00

Step Leg

40

Picklist Print

Page 2

Tuesday, September 26, 2017 8:13:14 AM

Work Order ID: 166514

166514

Parent Item: D3065-041

D3065-041

Parent Item Name: Step Leg Assembly

Start Date: 9/26/2017

Required Date: 9/27/2017

Start Qty: 30.00

Required Qty: 30.00

D3065-7 Manufactured No

100 Each 65.0000 1 30

D3065-7

Step Spacer

**

17/09/26

DAS
36
9-89

Location

Loc Qty

Loc Code

GA 65
160733 55
160742 10

30

MS20470AD4-4 Purchased No

100 Each 2,835.000 30 900

MS20470AD4-4

Rivet, Universal Head

**

17/09/26

DAS
36
9-89

Location

Loc Qty

Loc Code

CCK004 1967.5
M138072 1967.5
GA 867.5
M137371 159
M138072 111.5
M138161 597

413

487